## MICROHARDNESS TESTER/VICKERS HARDNESS TESTER: AUTOMATION SYSTEM

By combining this system with the hardness tester, it is possible to automate the indentation measurement and the stage control in multi-point measurement. This system is very effective to reduce the dispersion caused by errors of the workers and to realize rationalization and energy saving.

### **Automatic indentation measuring system**

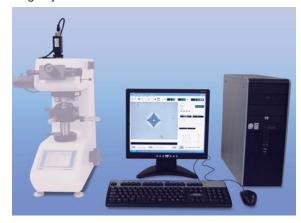
## **AR90**



#### **Indentation measurement is automated!**

Light-and-dark image processing protects this system against the influence of metals or damage. Automatic measurement can be done with high accurate repeatability exceeding any skilled technician.

System configuration	CCD camera, CCD camera attachment, personal computer, printer, 17-inch LC monitor, image board, connecting cable, exclusive control, and data processing software
Min. measurement unit	0.1 μm
Measurement scale	HV (Vickers), HK (Knoop)
Measuring method	Light-and-dark image processing system
Repeatability	±0.5% / approx. HV500 Load: 500gf
Manual measurement	Video line system
Automatic reading time	Approx. 0.3 sec / 1 indentation
Min. read indentation diameter	$10\mu$ m (diagonal length)
Data processing	Graph display, color conversion data, maximum value, minimum value, average, conversion, hardened layer depth, etc.



#### Applicable models

FV-300

DVK-1

FM-100	●FM-100e
FM-700	FM-700€

DVK-2

FM-100e FM-300 FM-700e FV-100 FV-300e FV-700

FM-300 FM-300e FV-100 FV-100e FV-700 FV-700e

MXT-30

etc.

# Automatic X-Y stage system



MXT-70

## Stage control is automated!

In complicated multi-point measurement, stage movement is automated when an indentation is made and read.

System configuration	Automatic X-Y stage, control box, personal computer, printer, 17-inch LC monitor, connecting cable, exclusive control, and data processing software
Measurement scale	HV (Vickers), HK (Knoop)
Measuring method	Manual (with eyepiece)
Indentation measurement	Electronic measuring microscope
Min. measurement unit	0.01 $\mu$ m (FM/FV series: x50 lens or more)
Stage dimension	110 x 110
Stage movement	X50 x Y50
Min. stage movement unit	1μm
Data processing	Graph display, color conversion data, maximum value, minimum value, average, conversion, hardened layer depth, etc.



#### Applicable models

DVK-1

FM-300	FM-300
E/\ 300	E\/ 300

FM-300e	FM-700
FV-300e	FV-700
DVK-2	MXT-30

## **Automatic X-Y stage PC monitor measuring system**





### Stage control is automated!

In complicated multi-point measurement, stage movement is automated when an indentation is made and read. It is possible to measure an indentation enlarged on the PC (personal computer) monitor!

System configuration	CCD camera, L-type CCD camera attachment, automatic X-Y stage, control box, personal computer, printer, 17-inch LC monitor, image board, connecting cable, exclusive control, and data processing software
Measurement scale	HV (Vickers), HK (Knoop)
Measuring method	Manual (with PC monitor)
Indentation measurement	Electronic measuring microscope
Min. measurement unit	$0.01\mu\text{m}$ (FM/FV series: x50 lens or more)
Stage dimension	110 x 110
Stage mevement	X50 x Y50
Min. stage movement unit	1μm
Data processing	Graph display, color conversion data, maximum value, minimum value, average, conversion, hardened layer depth, etc.



#### **Applicable models**

- ●FM-300
- FM-300e

  - FM-700 FM-700e
- FV-300 DVK-1
- FV-300e DVK-2
- FV-700 MXT-30
- FV-700e MXT-70
- etc.

## Automatic indentation measurement/Automatic X-Y stage system







## **Indentation measurement is automated! Stage control is automated!**

Light-and-dark image processing realizes the automation of indentation measurement and stage movement!

System configuration	CCD camera, CCD camera attachment, automatic X-Y stage, control box, personal computer, printer, 17-inch LC monitor, image board, connecting cable, exclusive control, and data processing software
Min. measurement unit	0.1 μm
Measurement scale	HV (Vickers) / HK (Knoop)
Measuring method	Light-and-dark image processing system
Repeatability	±0.5% / approx. HV500 Load: 500gf
Manual measurement	Video line system
Automatic reading time	Approx. 0.3 sec / 1 indentation
Min. read indentation diameter	$10\mu$ m (diagonal length)
age dimension	110 x 110
Stage movement	X50 x Y50
Min. stage movement unit	1µm
Data processing	Graph display, color conversion data, maximum value, minimum value, average, conversion, hardened layer depth, etc.



#### Applicable models

- FM-300 FV-300 DVK-1
- FM-300e FV-300e DVK-2
  - FM-700 FV-700 MXT-30
- FM-700e FV-700e MXT-70



#### FUTURE-TECH CORP.

TALKPIER KAWASAKI BLDG., NO. 5-1, 3-CHOME, FUJISAKI, KAWASAKI-KU, KAWASAKI, KANAGAWA, 210-0804 JAPAN TEL +81-44-270-5789 FAX +81-44-266-6779

E-mail: info@ft-hardness.com URL: http://www.ft-hardness.com

